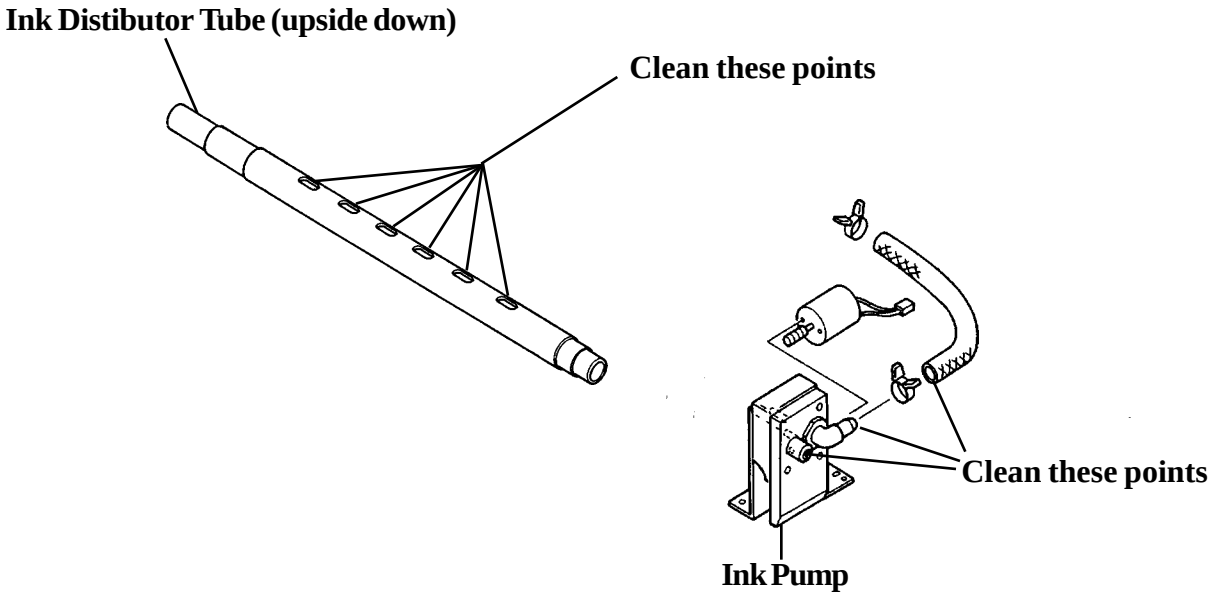
Technical Information Bulletin

Subject: TR1510 Ink Control Errors **BULLETIN NO.: 145**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: TR1510	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

Summary:

E-04 or E-16 errors may occur due to a clogged Pump or Ink Distributor. Ink Motor Lock may be caused by an overload (excessive current draw) on the System PCB. This overload occurs if a mechanical bind of the Ink Motor exists due to the packing grease. Packing grease from the motor can get into the ink path and cause either a partial clog or complete blockage. If Ink is forced unevenly out of the Ink Distributor Tube, an E-04 may occur..

Procedure:

First, check the Doctor Gap Adjustment and see if changes were incorporated as per TIB133, TIB134A, and PCI 082. Clean the packing grease out of the Ink Motor and Ink Distributor Tube.